

A02/Z03

 INSPECTION CERTIFICATE acc to  
 EN 10204 3.1

A06

 PROCESSKONTROLL ITEMS AB  
 BOX 2088  
 444 02 STORA HÖGA  
 SWEDEN

INSPECTION STAMP

QA-TUBE

<b>Customer References</b> <span style="float:right">A07</span> 763153 <span style="float:right">Customer order</span> <span style="float:right">2022-10-18</span>  003-00991 ITEMS -W	<b>Alleima References</b> <span style="float:right">A08</span> <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;"><b>Order No.</b></td> <td style="width:33%;"><b>Subs No.</b></td> <td style="width:33%;"><b>Dispatch note</b></td> </tr> <tr> <td>591315</td> <td>714987</td> <td>22672/54</td> </tr> <tr> <td><b>Suppl. No</b></td> <td><b>C.Code</b></td> <td></td> </tr> <tr> <td>300-47688</td> <td>15</td> <td></td> </tr> </table>	<b>Order No.</b>	<b>Subs No.</b>	<b>Dispatch note</b>	591315	714987	22672/54	<b>Suppl. No</b>	<b>C.Code</b>		300-47688	15																																																																																						
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<b>Material description</b> <span style="float:right">B01/B04</span> SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING   <b>Metallurgical process</b> <span style="float:right">C70</span> Electric furnace	<b>Steel/material Designations</b> <span style="float:right">B02</span> <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%;"><b>Alleima</b></td> <td style="width:50%;"><b>AISI</b></td> </tr> <tr> <td>3R60</td> <td>TP316/TP316L</td> </tr> <tr> <td><b>EN no</b></td> <td></td> </tr> <tr> <td>1.4435</td> <td></td> </tr> </table>	<b>Alleima</b>	<b>AISI</b>	3R60	TP316/TP316L	<b>EN no</b>		1.4435																																																																																										
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<b>Technical requirements</b> <span style="float:right">B03</span> ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80																																																																																																		
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<b>Quality assurance - Sofia Åkesson / Q-Manager</b> <span style="float:right">A05/Z02</span> MTC Service / Certificates																																																																																																		



**Chemical composition, product (weight%)**

Lot	C	Si	Mn	P	S	Cr	Ni	Mo
94379	0.017	0.44	1.68	0.032	0.008	17.39	13.11	2.60
	<b>N</b>							
94379	0.031							

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
94379	276	309	569	55	56
	268	304	569	60	57

**Hardness test**

Lot	Min	Max
	HRB	HRB
94379	75	76

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA213 A269 COLD EN 10216-5 TC1 AW TP 316/TP 316L EN 1.4435 CFA SML 15.00 X 1.50 MM . HT 563100 SZ LOT 2042191-11 MADE BY SANDVIK IN CZECHIA \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.



No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of Alleima.

Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.

**Alleima, formerly Sandvik Materials Technology. During a brand transition period, both Sandvik and Alleima marking on products may exist.**

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO C-2910/40

